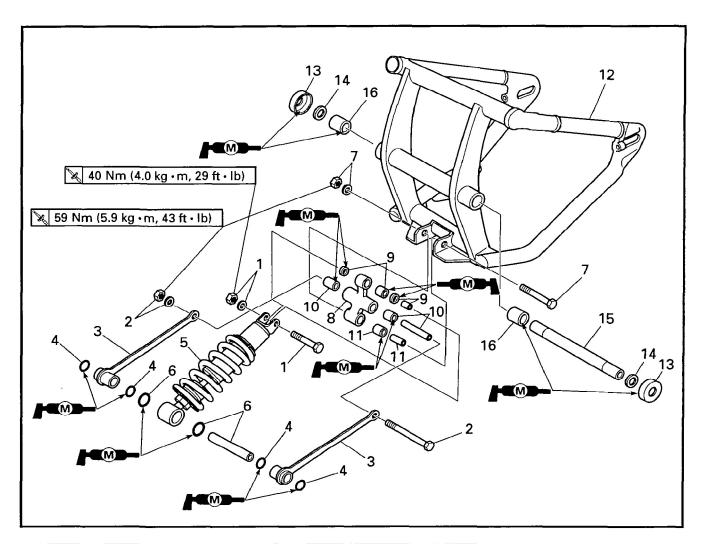


Order	Job/Part	Q'ty	Remarks
	Removing the rear shock absorber		Remove the parts in the order listed.
	and swingarm		
1	Self-locking nut/washer/bolt	1/1/1	Bolt $\ell = 53 \text{ mm } (2.19 \text{ in})$
2	Self-locking nut/washer/bolt	1/1/1	Bolt $\ell = 124 \text{ mm } (4.88 \text{ in})$
3	Connecting arm	2	
4	O-ring	4	
5	Rear shock absorber	1	
6	Spacer/O-ring	1/2	
7	Self-locking nut/washer/bolt	1/1/1	Bolt $\ell = 77 \text{ mm } (3.03 \text{ in})$
8	Relay arm	1 1	
9	Spacer/oil seal/bearing	1/2/1	
10	Spacer/bearing	1/2	



Order	Job/Part	Q'ty	Remarks
11	Spacer/bearing	1/1	
12	Swingarm	1	
13	Dust cover	2	
14	Washer	2	
15	Spacer	1	
16	Bearing	2	
			For installation, reverse the removal procedure.



J-1

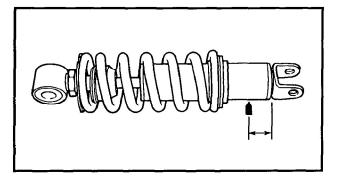
EAS00686

HANDLING THE REAR SHOCK ABSORBER

▲ WARNING

This rear shock absorber contains highly compressed nitrogen gas. Before handling the rear shock absorber, read and make sure you understand the following information. The manufacturer cannot be held responsible for property damage or personal injury that may result from improper handling of the rear shock absorber.

- Do not tamper or attempt to open the rear shock absorber.
- Do not subject the rear shock absorber to an open flame or any other source of high heat. High heat can cause an explosion due to excessive gas pressure.
- Do not deform or damage the rear shock absorber in any way. Rear shock absorber damage will result in poor damping performance.



DISPOSING OF A REAR SHOCK ABSORBER AND GAS CYLINDER

Gas pressure must be released before disposing of a rear shock absorber and gas cylinder. To release the gas pressure, drill a $2 \sim 3$ -mm (0.08 ~ 0.12 in) hole through the gas cylinder at a point 15 mm (0.6 in) from its end as shown.

▲ WARNING

Wear eye protection to prevent eye damage from released gas or metal chips.

EAS0070

REMOVING THE REAR SHOCK ABSORBER AND SWINGARM

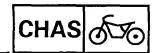
1. Stand the motorcycle on a level surface.

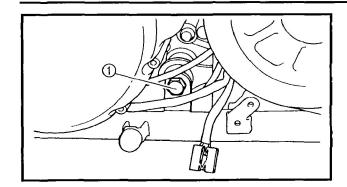
A WARNING

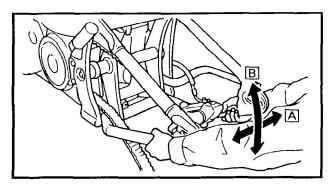
Securely support the motorcycle so that there is no danger of it falling over.

NOTE: ______

Place the motorcycle on a suitable stand so that the rear wheel is elevated.







2. Remove:

bolt (shock absorber - connecting arm - frame) (1)

NOTE: _

When removing the bolt (shock absorber - connecting arm - frame) ①, hold the swingarm so that it does not drop down.

3. Measure:

- swingarm free play
- · swingarm vertical movement
- a. Measure the tightening torque of the pivot shaft nut.



Pivot shaft nut 125 Nm (12.5 m • kg, 90 ft • lb)

- b. Measure the swingarm free play A by moving the swingarm from side to side.
- c. If the swingarm free play is out of specification, check the spacers, bearings, washers, and dust covers.



Swingarm free play (at the end of the swingarm) Zero mm (Zero in)

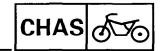
d. Check the swingarm vertical movement B by moving the swingarm up and down.

If swingarm vertical movement is not smooth or if there is binding, check the spacers, bearings, washers, and dust covers.

EAS00696

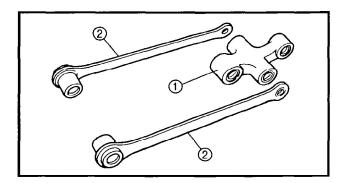
CHECKING THE REAR SHOCK ABSORBER

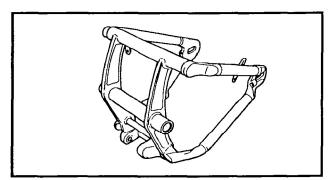
- 1. Check:
- rear shock absorber rod
 Bends/damage → Replace the rear shock
 absorber assembly.
- rear shock absorber
 Gas leaks/oil leaks → Replace the rear shock absorber assembly.

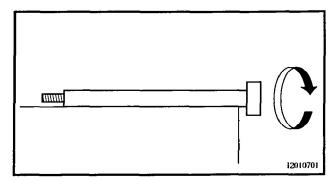




- spring
 - Damage/wear → Replace the rear shock absorber assembly.
- gas cylinder
 Damage/gas leaks → Replace.
- bushings
 Damage/wear → Replace.
- O-ring
 Damage/wear → Replace.
- bolts
 Bends/damage/wear → Replace.







CHECKING THE RELAY ARM AND CONNECTING ARM

- 1. Check:
- relay arm ①
- connecting arms ②
 Damage/wear → Replace.
- bearings
- oil seals
 Damage/pitting → Replace.
- spacers
- Damage/scratches → Replace.

CHECKING THE SWINGARM

- 1. Check:
- swingarm
 Bends/cracks/damage → Replace.
- 2. Check:
 - pivot shaft
 Roll the pivot shaft on a flat surface.
 Bends → Replace.

A WARNING

Do not attempt to straighten a bent pivot shaft.

- 3. Wash:
- pivot shaft
- · dust covers
- spacer
- · bearings



Recommended cleaning solvent Kerosine

- 4. Check:
- · dust covers
- spacer
- oil seals
 Damage/wear → Replace.
- bearings
 Damage/pitting → Replace.

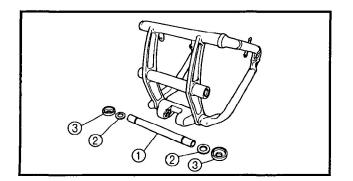
EAS00711

INSTALLING THE REAR SHOCK ABSORBER AND SWINGARM

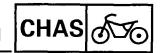
- 1. Lubricate:
- · bearings
- spacers
- · dust covers
- O-rings
- pivot shaft



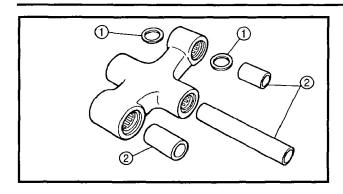
Recommended lubricant
Molybdenum disulfide grease



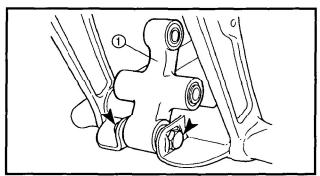
- 2. Install:
- · bearings
- spacer ①
- washers ②
- dust covers ③





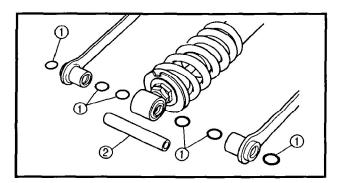


- 3. Install:
- bearings
- oil seals ①
- spacers ②

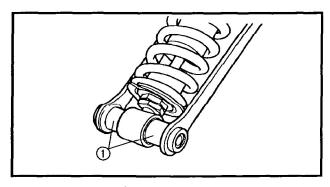


- 4. Install:
- relay arm (1)
 (onto the swingarm)

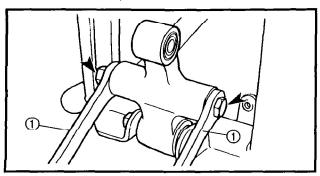
> 59 Nm (5.9 m ⋅ kg, 43 ft ⋅ lb)



- 5. Install:
- o-rings ①
- spacer ②

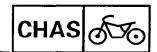


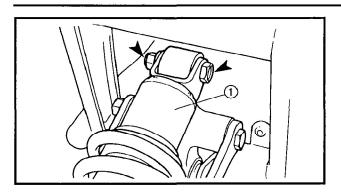
- 6. Install:
 - connecting arms ①
 (onto the rear shock absorber)



- 7. Install:
- connecting arms (1)
 (onto the relay arm)

% 59 Nm (5.9 m ⋅ kg, 43 ft ⋅ lb)





8. Install:

rear shock absorber ①
 (onto the relay arm)

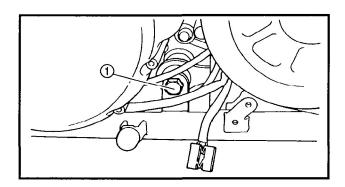
🔌 40 Nm (4.0 m · kg, 29 ft · lb)

9. Install:

- rear shock absorber and swingarm assembly
- · pivot shaft
- washer
- pivot shaft nut

🗽 125 Nm (12.5 m · kg, 90 ft · lb)

covers

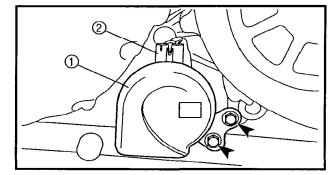


10.Install:

 bolt (shock absorber - connecting arm frame) (1)

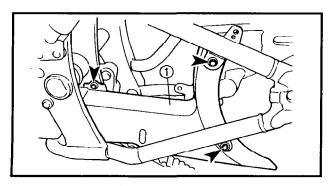
NOTE: _

When installing the bolt (shock absorber - connecting arm - frame), hold the swingarm so that it does not drop down.



11.Install:

- horn (1)
- 12.Connect:
- horn coupler ②

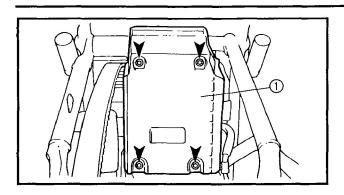


13.Install:

• lower drive belt cover 1

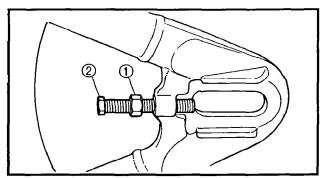






14.Install:

• mud guard ①



15.Install:

- locknut 1
- adjusting bolt ②

16.Install:

 rear wheel
 Refer to "REAR WHEEL, BRAKE DISC AND REAR WHEEL PULLEY".

17.Adjust:

 drive belt slack
 Refer to "ADJUSTING THE DRIVE BELT SLACK" in chapter 3.